# IN THE UNITED STATES DISTRICT COURT FOR THE EASTERN DISTRICT OF VIRGINIA (Alexandria Division)

M CORP DBA 11:59,		
	Plaintiff,	Civ. No.: 1:24-cv-01823-RDA-IDD
v. INFINITIVE, INC., et al.,		
	Defendants.	
	Y	

## **NOTICE OF APPEARANCE**

THE CLERK will please note the appearance of John M. Remy, from the law firm of Jackson Lewis P.C., 10701 Parkridge Boulevard, Suite 300, Reston, VA 20191, as co-counsel on behalf of Defendant Joseph Bradley Sheridan in the above-captioned matter.

Dated: November 11, 2024 Respectfully submitted,

/s/ John M. Remy

John M. Remy (VA Bar No. 65863) Eric P. Burns (VA Bar No. 76554) Alyssa B. Testo (VA Bar No. 97254)

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#### **CERTIFICATE OF SERVICE**

(51) INT. CL.º B67B 3/06

(52) Index at acceptance B8T 83A 83D6 B8S 10CX

(72) Inventors FRANK GEORGE COLLIER RUTTER DAVID SENIOR



#### (54) CLOSING AND SEALING CONTAINERS SUCH AS BOTTLES AND JARS

(71) We, METAL BOX LIMITED, a Company Incorporated under the laws of Great Britain, of Queens House, Forbury Road, Reading, RG1 3JH, formerly known 5 as THE METAL BOX COMPANY LIMITED, of 37, Baker Street, London W1A 1AN, England, do hereby declare the invention for which we pray that a patent may be granted to us, and the method by which it is to be 10 performed, to be particularly described in and by the following statement:—

This invention relates to closing and sealing containers such as bottles and jars having a screw-threaded or beaded portion

15 adjacent to the mouth thereof.

A container of the said kind is often closed and sealed by a cap which comprises a crown and an annular skirt made of deformable material and which includes a 20 plastisol sealing compound engageable with and around the mouth of the container. The contents of a container sometimes require that the container be pasteurised and this is done at an elevated temperature after 25 the container has been filled, closed and sealed. Heretofore, it has been found that during pasteurising there is, with caps in-cluding a plastisol sealing compound, a tendency for leakage to occur due to vent-30 ing of the closed container at the elevated temperature and it is an object of the present invention to provide a process and apparatus for preparing for pasteurisation packs comprising containers and caps of 35 the kind described above so as to avoid venting during pasteurisation of the packs.

According to one aspect of the invention there is provided a process for closing and sealing for pasteurisation a pack including 40 a container such as a bottle or jar having a screw-threaded or beaded portion adjacent to the mouth thereof, and a cap which is made of permanently deformable material and comprises a crown and an annu-45 lar skirt, and within the cap a plastisol

sealing compound arranged to be engageable with and around the mouth of the container, said process comprising the steps of:—

(a) heating the plastisol sealing compound in the cap to a temperature below the melting point of the plastisol sealing compound but in excess of the temperature at which the pack is to be pasteurised by feeding the 55 cap through a chute heated lengthwise thereof to or substantially to the position at which the cap leaves the chute,

(b) allowing the heated cap to pass from 60 the chute and to be loosely applied about the mouth of the container,

(c) causing the heated plastisol sealing compound to form seals with the outer and top faces of the mouth end 65 of the container by applying pressure to the crown of the loosely applied cap, and

(d) deforming the skirt of the cap to effect mechanical engagement of the 70 cap with the screw-threaded or beaded portion of the container.

According to another aspect of the invention there is provided apparatus for closing and sealing for pasteurisation packs 75 each including a container such as a bottle or jar having a screw-threaded or beaded portion adjacent to the mouth thereof, and a cap which is made of permanently deformable material and comprises a crown 80 and an annular skirt, and within the cap a plastisol sealing compound arranged to be engageable with and around the mouth of the container, said apparatus comprising

(a) a chute arranged to deliver caps one 85 at a time to a position at which they pass from the chute and are loosely applied to the mouths of the containers.

(b) a channel arranged to deliver the 90

### /s/ John M. Remy

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